



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE332A94-3400-03-6

Job Sheet 200262



Part No: RBE332A94-3400-03-6

Job Qty: 5 pcs

Part Name: Sight Support Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/19

Job Tracking No:

Due Date: 11/18/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Large Fab - Welded Assy-1	5 pcs	11/18/19	11/18/19	0.00	1.25	Large Fab - 1	EL
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - 11 (Various)	
110	QC 9	5 pcs	11/18/19	11/18/19	0.00	0.00	QC 9 - 10	DAS 24 9-89
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	
							QC 9 - 9	
							QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S224029



Part: RBE332A94-3400-03-6

Job No: 200262

Serial No/Batch: S224029

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/10/19

Plex 9/9/19 2:21 PM Dart.Renwick.Jennifer

					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130	Outsource - 13 - Zinc Plating	5 pcs	11/18/19		GRO002-VC	5 <i>HE 2019-10-24</i>
140	Packaging 2-1 - Receive - B4B	5 pcs	11/18/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	<i>HE</i> NOV 01 2019
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150	QC 6	5 pcs	11/18/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	NOV 05 2019 DAS 68
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	
160	Packaging 3-1 - Stock - B4B	5 pcs	11/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	

					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	MLC
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
170 QC 21 - SA	5	11/18/19	0.00	0.00	QC 21 - SA - 21	
	pcs				QC 21 - SA - 70	NOV 08 2019

Part Op 100 - Weld as per DWG.

Descriptions: 110 - QC9- Inspect visual per QSI004- Fusion Welds

120 - QC5- Inspect part completeness to step on W/O

130 - Issue P/O; 44881 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required

140 - Certificate of Conformity is required

150 - QC6- All purchased or subcontracted products

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

Job BOM

012491

Part / Item	Component Name	Quantity	Operation	Container
RBE332A94-3400-03-7	Base	5 pcs (1 ea)	100-Large Fab - Welded Assy-1	316040
RBE332A94-3400-03-8	Tube	5 pcs (1 ea)	100-Large Fab - Welded Assy-1	3161398

Job Allocations

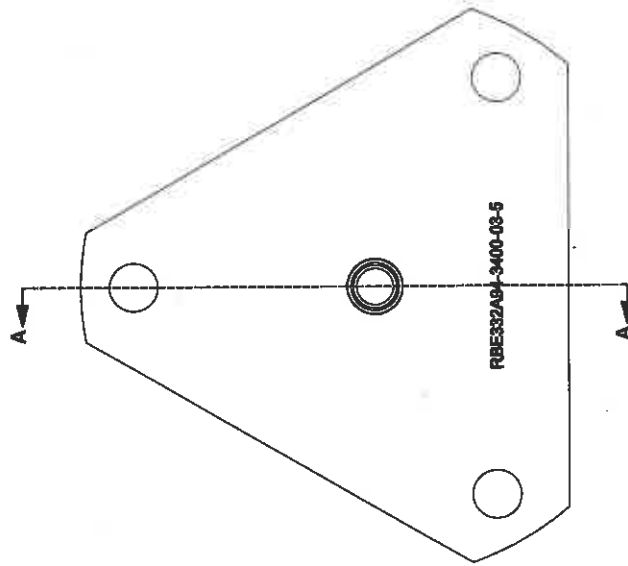
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	RBE332A94-3400-03-7	5	9	0
	RBE332A94-3400-03-8	5	3	0

Part Specifications

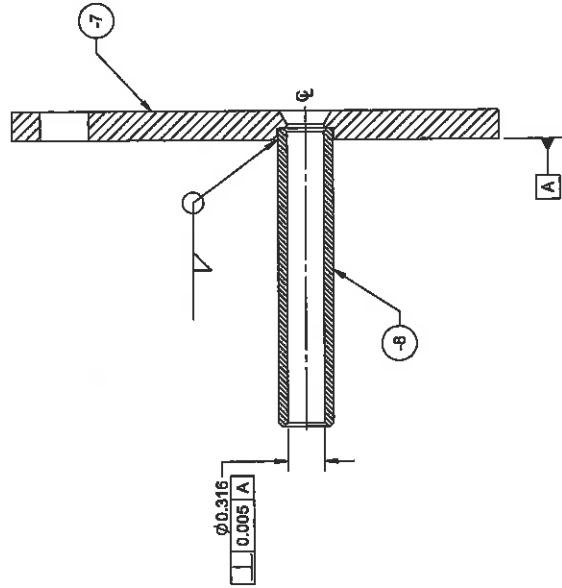
Specifications could not be found.

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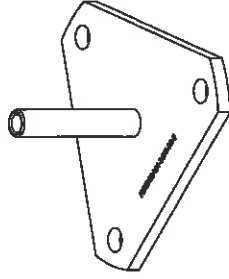
ITEM #	QTY	PART #	PART TITLE
-7	1	RBE332A94-3400-03-7	BASE
-8	1	RBE332A94-3400-03-8	TUBE



RBE332A94-3400-03-5 SIGHT SUPPORT WELDMENT



SECTION A-A



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 0.1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXXX = $\pm 0.005"$ / $\pm 0.1"$
XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL WELD SPATTERS
- 7) IDENTIFICATION: N/A

DESIGN	NPT	DART AEROSPACE LTD	REV. A
DRAWN	NPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	RBE332A94-3400-03
MFG. APPR.	DP	TITLE	T/R DRIVE ALIGNMENT INSPECTION
APPROVED	Vfl	SCALE	NTS
DATE	2/14/2019	SHEET 7 OF 28	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044881



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044881

PO Date: 10/24/19

Due Date: 11/1/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-10-28

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200262	RBE332A94-3400-03-6	RBE332A94-3400-03 Rev A	Sight Support Weldment -Issue P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type 4140 -Certificate of Conformity is required	Firmed x3	-	11/1/19	3 pcs	0 pcs	3 pcs	\$8.1818/pcs	\$24.55
2	200569	RB6798860-1	RB6798860 Rev 2	Yoke -Issue P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required	Firmed x8	-	11/1/19	8 pcs	0 pcs	8 pcs	\$8.1818/pcs	\$65.45
Grand Total:												\$90.00

Guerin



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044881



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/28/19 10:03 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
Fax 613 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO

Ship To: Group Altech
2455 Halpern
St Laurent, QC H4S 1N9 Canada
Phone: 514-335-3666 Fax: 514-335-3868

SHIPPER

Shipper No: 1689
Shipper Date: 10/24/19
Carrier: *
Ship Via:
Vehicle Reg:
Note:
Freight Terms:

Part Information

Part No: RB6798860-1 Name: Yoke
Cust Part No: Product Family: Tools
Reference No: Piece Weight: 0 lbs
Part Information Note: DWG RB6798860 Rev 2 IPP Rev. A 19.09.12 New Alloy Type:
issue DP Verify DD Alloy - Temper: -
Drawing No: Description:
Program: Quantity:
Program Customer:
Addl Docs:
Commercial: Product Line: Tools
Primary OEM Application: Bell
Manufacturer: DART
Business Segment: Tools & GSE
Advertised on web?: No

OPERATION

Operation: Outsource - 13 - Zinc Plating - 150
Description: -Issue P/O; _____-Zinc plate, ASTM B633
TYPE 2 SC2 -Color; yellow -Material type; 1018 -
Certificate of Conformity is required
Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
RB6798860-1	Outsource - 13 - Zinc Plating -Issue P/O; _____-Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required	POHB044881	200569	S221484		0	0	8

Driver Signature

Customer Copy

Plex 10/24/19 11:54 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
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Tel (613) 632-5200
Fax 613 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO

Ship To: Group Altech
2455 Halpern
St Laurent, QC H4S 1N9 Canada
Phone: 514-335-3666 **Fax:** 514-335-3868

SHIPPER

Shipper No: 1685
Shipper Date: 10/24/19
Carrier: *
Ship Via:
Vehicle Reg:
Note:
Freight Terms:

Part Information

Part No: RBE332A94-3400-03-6
Cust Part No:
Reference No:
Part Information Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A
19.02.19 New issue DP Verify DD
Drawing No:
Program:
Program Customer:
Addl Docs:
Commercial: Product Line: Tools
Primary OEM Application: Airbus
Manufacturer: DART
Business Segment: Tools & GSE
Advertised on web?: No

Name: Sight Support Weldment
Product Family: Tools
Piece Weight: 0 lbs
Alloy Type:
Alloy - Temper: *
Description:
Quantity:

OPERATION

Operation: Outsource - 13 - Zinc Plating - 130
Description: -Issue P/O; _____ -Zinc plate, ASTM B633
TYPE 2 SC2 -Color; yellow -Material type; 4140 -
Certificate of Conformity is required
Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
RBE332A94-3400-03-6	Outsource - 13 - Zinc Plating -Issue P/O; _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	POHB044881	200262	S224029		0	0	3

Driver Signature

Customer Copy

Plex 10/24/19 11:07 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023556-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

023556 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax: .

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No				
30-Oct-2019		Jigar Patel				POHB044881				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap	À venir / Back Order
1	RBE332A94-3400-03-6 Rev.A	RBE332A94-3400-03 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 "		ZINC CH	3	3	0	0	0	
2	RB6798860-1 Rev.2	RB6798860 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 "		ZINC CH	8	8	0	0	0	

RECEIVED
NOV 01 2019
DART AEROSPACE LTD.

RECEIVED

NOV 01 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.